



110-021

# SAFETY DATA SHEET

# Permatex

Revision Date 18-Apr-2017

Version 5

## 1. IDENTIFICATION

### Product identifier

**Product Name** 84114 PC PERMA POXY 5 MIN.GENERAL PURPOSE EPOXY (HARDENER)

### Other means of identification

**Product Code** VC1521F  
**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Epoxy curing agent  
**Uses advised against** No information available

### Details of the supplier of the safety data sheet

**Manufacturer Address**  
ITW Permatex  
6875 Parkland Blvd.  
Solon, OH 44139 USA

**May Also Be Distributed by:**  
ITW Permatex Canada  
35 Brownridge Road, Unit 1  
Halton Hills, ON Canada L7G 0C6  
Telephone: (800) 924-6994

**24 Hour Emergency Phone Number** Chem-Tel: 800-255-3924  
International Emergency:  
00+1+ 813-248-0585  
Contract Number: MIS0003453

**E-mail address** mail@permatex.com

## 2. HAZARDS IDENTIFICATION

### Classification

#### **OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A

### Label elements

#### **Emergency Overview**

#### **Warning**

Causes skin irritation  
Causes serious eye irritation



Appearance Yellow

Physical state Liquid

Odor Mercaptan

**Precautionary Statements - Prevention**

Wash face, hands and any exposed skin thoroughly after handling  
Wear eye/face protection

**Precautionary Statements - Response**

Specific treatment (see supplemental first aid instructions on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of soap and water

If skin irritation occurs: Get medical advice/attention

Take off contaminated clothing and wash before reuse

**Precautionary Statements - Storage**

Store in a well-ventilated place. Keep container tightly closed

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

- Not applicable

Unknown acute toxicity

100 % of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Substance(s)**

Chemical Name	CAS No	Weight-%	Trade Secret
MERCAPTAN AMINE BLEND (TSRN 679485-6533P)	-	60-100	*
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	90-72-2	10 - 30	*

**4. FIRST AID MEASURES**

**Description of first aid measures**

**General advice**

Get medical advice/attention if you feel unwell.

**Eye contact**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

**Skin contact**

IF ON SKIN: Wash with soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.

**Inhalation**

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.

**Ingestion**

IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

**Self-protection of the first aider**

Use personal protective equipment as required.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** See section 2 for more information.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable extinguishing media**

Carbon dioxide (CO<sub>2</sub>), Dry chemical, Foam

**Unsuitable extinguishing media**

None.

**Specific hazards arising from the chemical**

None in particular.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions** Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong oxidizing agents, Acids, Alkalis

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Control parameters

Appropriate engineering controls

Engineering Controls Showers  
Eyewash stations  
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Information on basic physical and chemical properties

Physical state Liquid  
Appearance Yellow  
Odor Mercaptan  
Odor threshold No information available

<u>Property</u>	<u>Values</u>
pH	No information available
Melting point / freezing point	No information available
Boiling point / boiling range	No information available
Flash point	> 93 °C / > 200 °F
Evaporation rate	No information available
Flammability (solid, gas)	No information available
Flammability Limit in Air	
Upper flammability limit:	No information available
Lower flammability limit:	No information available
Vapor pressure	No information available
Vapor density	No information available
Relative density	1.13
Water solubility	Insoluble in water
Solubility in other solvents	No information available
Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	1000-1600 mPas
Explosive properties	No information available
Oxidizing properties	No information available

Remarks • Method

Pensky-Martens Closed Cup (PMCC)

Other Information

Softening point No information available  
Molecular weight No information available  
VOC Content (%) 0

Density No information available  
Bulk density No information available

**10. STABILITY AND REACTIVITY**

Reactivity  
No data available

Chemical stability  
Stable under recommended storage conditions

Possibility of Hazardous Reactions  
None under normal processing.

Conditions to avoid  
Excessive heat.

Incompatible materials  
Strong oxidizing agents, Acids, Alkalis

Hazardous Decomposition Products  
Carbon oxides  
Nitrogen oxides (NOx)  
Oxides of sulfur  
Hydrogen sulfide

**11. TOXICOLOGICAL INFORMATION**

Information on likely routes of exposure

Inhalation May cause irritation of respiratory tract.  
Eye contact Contact with eyes may cause irritation. May cause redness and tearing of the eyes.  
Skin contact May cause skin irritation and/or dermatitis.  
Ingestion Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
2,4,6-TRIS(DIMETHYLAMINOMET HYL)PHENOL 90-72-2	= 1200 mg/kg ( Rat )	= 1280 mg/kg ( Rat )	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.  
Germ cell mutagenicity No information available.  
Carcinogenicity No information available.

Oral LD50 10909.1 mg/kg  
Dermal LD50 11636.4 mg/kg

**12. ECOLOGICAL INFORMATION**

Ecotoxicity

100 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility**

No information available.

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	Not applicable

**14. TRANSPORT INFORMATION**

**DOT**

Proper shipping name: Not regulated

**IATA**

Proper shipping name: Not regulated

**IMDG**

Proper shipping name: Not regulated

**15. REGULATORY INFORMATION**

**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Not determined
ENCS	Not determined
IECSC	Not determined
KECL	Not determined
PICCS	Not determined
AICS	Not determined

**Legend:**

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
ENCS - Japan Existing and New Chemical Substances  
IECSC - China Inventory of Existing Chemical Substances  
KECL - Korean Existing and Evaluated Chemical Substances  
PICCS - Philippines Inventory of Chemicals and Chemical Substances  
AICS - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

**US State Regulations**

**California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**WHMIS Hazard Class**

D2B - Toxic materials

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<b><u>NFPA</u></b>	Health hazards 2	Flammability 1	Instability 0	-
<b><u>HMIS</u></b>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)  
HMIS (Hazardous Material Information System)

Revision Date 18-Apr-2017

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet