SAFETY DATA SHEET





Section 1. Identification

GHS product identifier : Alloy Econosol
Reference number : Not available.
Other means of : Sn97/Cu3
identification

Product type : Solid. [Metal alloy]

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details : AIM

9100 Henri Bourassa East

Montreal, QC H1E 2S4 (514) 494-2000

In the United States:

AIM

25 Kenney Drive Cranston, RI 02920 (800) CALL-AIM

In México

AlM Soldadura de México Circuito Interior Norte # 460 Parque Industrial Salvarcar Ciudad Juárez, Chih. (656) 630-0032

Emergency telephone number (with hours of

number (with hours operation)

: INFOTRAC

North America: (800) 535-5053 International: (352) 323-3500

Section 2. Hazards identification

OSHA/HCS status

: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture

: Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Hazards not otherwise : None known.

classified

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Section 3. Composition/information on ingredients

Substance/mixture Other means of identification : Mixture : Sn97/Cu3

Ingredient name	%	CAS number
Tin	≥90	7440-31-5
copper	≤3	7440-50-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flus

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation

occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get

medical attention if symptoms occur.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position

comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

: No specific fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials: metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters Remark

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Massive metal is nonflammable.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

: Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene

- : Put on appropriate personal protective equipment (see Section 8).
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Tin	ACGIH TLV (United States, 3/2019).
	TWA: 2 mg/m³, (as Sn) 8 hours. Form:
	Inhalable fraction
	NIOSH REL (United States, 10/2016).
	TWA: 2 mg/m ³ 10 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 2 mg/m³, (as Sn) 8 hours.
copper	ACGIH TLV (United States, 3/2019).
	TWA: 1 mg/m³, (as Cu) 8 hours. Form: Dust
	and mist
	TWA: 0.2 mg/m³ 8 hours. Form: Fume
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 1 mg/m³, (as Cu) 8 hours. Form:
	Dusts and Mists
	TWA: 0.1 mg/m³, (as Cu) 8 hours. Form:
	Fume
	NIOSH REL (United States, 10/2016).
	TWA: 1 mg/m³, (as Cu) 10 hours. Form:
	Dusts and Mists
	OSHA PEL (United States, 5/2018).
	TWA: 1 mg/m³ 8 hours. Form: Dusts and
	Mists
	TWA: 0.1 mg/m³ 8 hours. Form: Fume

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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Section 8. Exposure controls/personal protection

: Personal protective equipment for the body should be selected based on the task being **Body protection**

performed and the risks involved and should be approved by a specialist before

handling this product.

: Appropriate footwear and any additional skin protection measures should be selected Other skin protection

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

: Based on the hazard and potential for exposure, select a respirator that meets the **Respiratory protection**

appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important

aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Solid. [Metal alloy]

Color : Silver-grey. Odor : Odorless. **Odor threshold** : Not available. pН : Not available.

Melting point : 227 to 300°C (440.6 to 572°F)

Boiling point : Not available.

: [Product does not sustain combustion.] Flash point

Evaporation rate : Not available.

Flammability (solid, gas) : Non-flammable in the presence of the following materials or conditions: open flames,

sparks and static discharge, heat, shocks and mechanical impacts, oxidizing materials

and reducing materials.

Massive metal is nonflammable.

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : Not available. Vapor density : Not available. Relative density : Not available.

Solubility Insoluble in the following materials: cold water.

Solubility in water : Not available. Partition coefficient: n-: Not available.

octanol/water

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available. : Not available. **Viscosity** Flow time (ISO 2431) : Not available.

Section 10. Stability and reactivity

Reactivity No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

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Section 10. Stability and reactivity

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Conclusion/Summary

: Overexposure to fumes may cause irritation to the respiratory tract, digestive system and to the eyes. Overexposure to tin oxide fumes may result in benigne pneumoconiosis (stannosis). Repeated and prolonged contact may cause skin irritation, dermatitis and/or an allergic skin reaction (sensitization) in susceptible individuals..

Classification

Product/ingredient name	OSHA	IARC	NTP
copper	-	-	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Routes of entry not anticipated: Dermal.

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

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Section 11. Toxicological information

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
copper	Acute EC50 1100 μg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 μg/l Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 µg/l Marine water	Crustaceans - Amphipoda - Adult	48 hours
	Acute LC50 7.56 μg/l Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic NOEC 2.5 µg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
	Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
	Chronic NOEC 2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 0.8 μg/l Fresh water	Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	6 weeks

Persistence and degradability

Section 12. Ecological information

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-	-

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to Annex II of MARPOL and the IBC Code

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Section 15. Regulatory information

U.S. Federal regulations : United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Not listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

: Not listed

(Precursor Chemicals)

DEA List II Chemicals

: Not listed

(Essential Chemicals)

State regulations

Massachusetts : The following components are listed: TIN; COPPER

New York : The following components are listed: Copper

New Jersey : The following components are listed: TIN; COPPER

Pennsylvania : The following components are listed: TIN; COPPER FUME

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : All components are listed or exempted. Canada : All components are listed or exempted. China : All components are listed or exempted. **Europe** : All components are listed or exempted. **Japan** : Japan inventory (ENCS): Not determined.

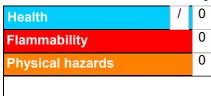
Japan inventory (ISHL): Not determined.

Malaysia : All components are listed or exempted. **New Zealand** : All components are listed or exempted. **Philippines** : All components are listed or exempted. Republic of Korea : All components are listed or exempted. **Taiwan** All components are listed or exempted. **Turkey** : All components are listed or exempted.

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Section 16. Other information

Hazardous Material Information System (U.S.A.)



National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification	
Not classified.		

History

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Prepared by : Emergency phone: Infotrac (800)535-5053 (USA), (708)918-1900 (International); AIM,

Canada (514)494-2000; AIM, USA (401)232-2772

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : -ACGIH, Threshold Limit Values, 1994-1995. -Canada Gazette Part II, Vol. 122, No. 2

Registration SOR/88-64 31 December, 1987 Hazardous Products Act "Ingredient Disclosure List". -CFR29, OSHA's Permissible Exposure Limits, revision July, 1993. - CFR29, part 1910.1200, Hazard Communication. -CHEMTOX database -Components' manufacturer's Material Safety Data Sheet. -CRC Handbook of chemistry and physics, 67 th edition, CRC Press inc., Boca Raton, Florida. -CSST (Comission de Santé et Sécurité au Travail), document #RT-12: Classification of Certain Chemical Substances. -IATA, Dangerous Goods Regulations, 37th edition (January 1, 1996) -NFPA, Fire Protection Guide to Chemical Hazards, 11th edition. -NIOSH, Pocket Guide to

Chemical Hazards, revision June 1994. Sigma-Alrich handbook of fine chemicals, 1998

-TSCA (Toxic Substance Contral Act), Chemical Substance Inventory List, 1985.

Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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